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type
    TCP_Buffer : array [1..522] of byte;
end_type

var_output
    Send_Buffer:      TCP_Buffer    (* Buffer to be handed over to FB_INIT_SEND_RECEIVE *)
    Data_ok:          BOOL          (* Flag indicating data integrity *)
end_var

var_input
    SID:              BYTE          (* ARCNET node ID of sender *)
    DID:              BYTE          (* ARCNET node ID of recipient (destination) *)
    Data_Len:         WORD          (* Size of payload data in bytes *)
    Data_Array:       TCP_Buffer    (* Byte array containing payload data *)
end_var

var
    I:                WORD          (* internal counter *)
    K:                WORD          (* internal counter *)
end_var

(* check size of Data_Array according to ARCNET spec. *)

if(Data_Len > word#0 and Data_Len < word#508 and not (Data_Len > word#252 and Data_Len <
word#256)) then

    Send_Buffer[1] := word_to_byte ((WORD#10 + Data_Len) and word#255);  (* IP packet
length, lower Byte*)
    Send_Buffer[2] := word_to_byte ((WORD#10 + Data_Len) / word#256);  (* IP packet
length, upper Byte*)

    Send_Buffer[3] := BYTE#83;      (* 'S' *)
    Send_Buffer[4] := BYTE#5;       (* OP_WRITE_DATA *)

    Send_Buffer[5] := word_to_byte ((WORD#6 + Data_Len) and word#255);  (* OpCode packet
length, lower Byte*)
    Send_Buffer[6] := word_to_byte ((WORD#6 + Data_Len) / word#256);  (* OpCode packet
length, upper Byte*)

    Send_Buffer[7] := SID;          (* SID *)
    Send_Buffer[8] := DID;          (* DID *)

    Send_Buffer[9] := BYTE#0; (* reserved *)
    Send_Buffer[10] := BYTE#0; (* reserved *)
    Send_Buffer[11] := BYTE#0; (* reserved *)
    Send_Buffer[12] := BYTE#0; (* reserved *)

    for I := word#1 to Data_Len by word#1 do (* take-over of Data_Array into Send_Buffer *)

        K := I+word#12;
        Send_Buffer[K] := Data_Array[I];

    end_for;

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Data_ok := true;
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else
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    Data_ok := false; (* Length of payload data not according to ARCNET spec. *)
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end_if;
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